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D4034-043
Job Sheet 183134



Part No: D4034-043

Job Qty: 4 ea

Part Name: Fwd Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/12/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEETS 1,2 IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA
10.03.15 verified by:EC IPP Rev:C 11.01.19 AS PER DWG REV.B DD VERF:EC IPP Rev:D 13.03.14 AS PER
DWG REV.pc1 DD VERF:JLM IPP REV:E 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Large Fab-6		CC
100	Large Fab	4 pcs	9/21/18	9/21/18	0.00	3.25	Large Fab 1		CC
110	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC9		
120	QC	4 pcs	9/21/18	9/21/18	0.00	0.00	QC5		
130	Packaging	4 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3 Large Fab		MA
140	QC21-SA	4 Ea	9/21/18	9/21/18	0.00	0.00	QC21		21 NOV 08 2018

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib as per dwg
Descriptions: 130 - LOCATION: WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-7	Hoop	4 Ea (1 ea)	90-Start up Operation	5117975
D4021-9	Bushing	16 Ea (4 ea)	90-Start up Operation	5115312
D4034-1	Rib	4 Ea (1 ea)	90-Start up Operation	5109802 / 5124909x2
D4034-3	Rib	4 Ea (1 ea)	90-Start up Operation	5115420

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-7	4	4	0
	D4021-9	16	108	0
	D4034-1	4	2	0
	D4034-3	4	12	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐		Cross tub ☐ Small Fa ☐ Finishin ☐ Composit ☐	
Date : _____		Step #: _____		QTY Effective : _____			
Description Work Order Deviation				Disposition			
				Coordinator Approval			

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

Part: D4034-043
 Job No: 183134
 Serial No/Batch: S125500
 Revision: _____
 Inspector: _____
 Exp Date: _____
 Instructions: Various STC's

Date: 11/07/18

Container No: S125500
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Approval

By

Supervisor
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Coordinator
 Approval